



clover systems

DR340TM



Electronic Dynamo Regulator

INSTRUCTION MANUAL

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INTRODUCTION

The Clover Systems DR340 is an all-electronic voltage and current regulator for DC generators used in vintage cars, trucks, motorcycles, tractors and boats. This regulator never requires cleaning or adjustment, and will be trouble-free for the life of your vehicle. It is more efficient than mechanical regulators, and is impervious to shock and vibration,

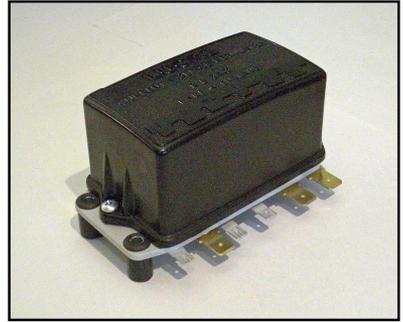
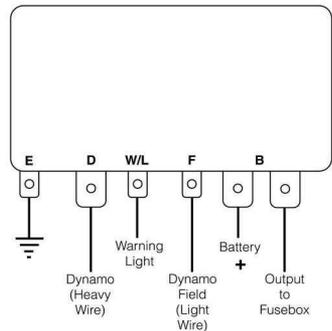


Figure 1 – With Lucas Cover

INSTALLATION

- 1) First, be sure that you have the correct model DR340 for your vehicle (Positive or Negative Earth, 6 or 12 volts, A-circuit or B-circuit and correct current limit to match your dynamo). Although DR340 is protected against most every possible problem, it is possible to damage the unit and/or your generator if for instance, the battery is hooked up backward (see below).
- 2) Disconnect the battery ground cable to prevent any mishaps.
- 3) Next, label all wires connected to your existing regulator. With RB340, the connections are (left to right, viewed from the front) E (Earth), D (Dynamo Armature), WL (Warning Light), F (Field Coil), B (Battery1), and B (Battery2). The two B terminals are connected together. One goes to the battery, and the other goes to the vehicle's ignition switch and lights. Since they are connected together, it doesn't matter which goes on which terminal. The WL terminal is connected directly to the D terminal. If your vehicle doesn't have a warning light connection, it can be left open.
- 4) If you do not already have a regulator connected, you may need to trace the wires to see exactly where they go.
- 5) If you are installing a new generator, or your existing one is in unknown condition, you should perform some simple tests to verify that it is workable:
 - a. With an ohm-meter, you should measure resistance of ~ 2 ohms from terminal D to ground. If the



Note: The two right hand terminals B are connected and connections can be reversed

Figure 2 - Connections



resistance is infinite, then either the wire from D to the generator is not connected, or the generator's armature is open.

- b. Similarly, you should measure resistance of ~ 5-6 ohms from terminal F to ground. Infinite resistance indicates the wire from terminal F to the generator's field coil is not connected, or the field coils are open. A low resistance indicates partial shorting of the field coils to ground.
- 6) Attach the wires to the DR340, and mount the DR340 using the three stainless steel machine screws provided.
- 7) Reconnect the battery ground. If there is excessive sparking, there may be a wiring mistake.
- 8) If everything seems to be in order, start the engine and observe the ammeter and ignition warning light. If everything is working correctly, the warning light should go out at around 900 RPM (depending on generator model). You should also be able to see charging of the battery on the ammeter.
- 9) If there is no output from the generator, and it passed the above tests, see the troubleshooting section in the [appendix](#).
- 10) Installing the cover: DR340 does not include the Lucas plastic cover. You can however, use your existing cover, or find a used one. The base plate is laid out to accommodate a genuine Lucas cover. Two #8 machine screws are provided to install it. Some aftermarket covers have different dimensions from the original Lucas covers.

Caution

Although the DR340 is protected against most everything that can go wrong, there are some things that can damage the DR340 and/or your dynamo:

- 1) Connecting the battery backward. Be sure that you have the correct polarity regulator. If there is any doubt, check the battery connections to see which battery terminal is connected to the vehicle's chassis.
- 2) If the ground wire is not connected to the regulator, the regulator will not function correctly. **In the case of Lucas dynamos (type B), lack of ground can damage the DR340.** The regulator ground is connected to the back plate, but in the normal installation, the back plate is insulated from the chassis ground by the rubber mounting bushings. Therefore, the ground wire must be connected to the E terminal.
- 3) Reversing the D and B wires will create a direct path from the battery to the dynamo's armature, which could damage your dynamo.



- 4) *B-circuit regulators (Lucas)*: If the F wire is shorted to the D wire (dynamo armature), the dynamo will run at full output without any voltage or current limiting. Lucas regulators and wiring are made so that you cannot connect the F wire to the WL terminal (which is connected to the D terminal). We have copied this scheme, but if your wiring is not original, it may be possible to accidentally connect the F wire to the WL terminal.

A-circuit regulators (Autolite, Bosch, Delco): If the F wire is shorted to ground, the dynamo will run at full output without any voltage or current limiting. As a result, your dynamo and wiring could be damaged.

Note on Mounting: Mechanical regulators are typically mounted on rubber bushings to provide some isolation from vibration and shock. We have copied this scheme to make the unit look original, but since DR340 is immune to vibration and shock, the regulator can be rigidly mounted.

TESTING & CALIBRATION

The DR340 voltage and current limits are set at the factory to match your dynamo, and normally, no adjustment is required. You may however, wish to confirm that everything is working properly, or change the settings to accommodate your needs.

Both voltage and current limit are user adjustable. Voltage can be adjusted from 5v to 17v, and in the standard configuration, the current limit is adjustable from 7A to 30A. Other configurations are adjustable up to 55A.

Adjustment to the voltage or current limit must be carried out on the car. For these adjustments, you will need an analog moving-coil voltmeter (0-20V) and/or analog moving-coil ammeter (0-40A) plus a very small flat-blade screwdriver.

Note: Use only analog moving-coil voltage and current meters for these tests. Digital meters will not read correctly because of rapid variations and noise in the dynamo output.



Voltage Limit Test (open circuit):

- 1) Remove the die-cast cover by removing the three screws from the back of the unit:

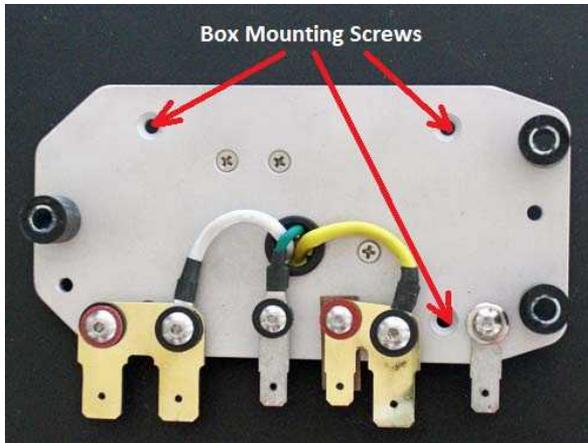


Figure 3 - Cover Mounting Screws

- 2) Remove both wires from the B terminals, and connect them together with a clip lead. This will provide power from the battery to the vehicle's electrical system so the engine can run.
- 3) Connect an analog voltmeter capable of measuring 0-20 volts between the B terminal of the regulator and ground.
- 4) Now start the engine. As you increase the engine speed, you should see an increase in the voltage on the meter. Run up the engine speed, and you should see the voltage rise with engine RPM, until it reaches its preset limit (See the *Final Test Sheet* at the end of this manual for the proper voltage).
- 5) If necessary, adjust the voltage limit control to get the desired output voltage limit. Turn the pot clockwise to increase the limit, and counter-clockwise to lower the voltage limit. You should be able to reach the voltage limit at no more than 3000 or 4000 RPM.
- 6) When finished, remove the voltmeter and re-attach the wires to the B terminals.

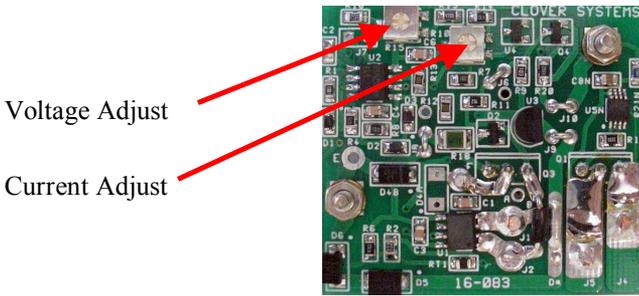


Figure 4 – Location of Pots

The correct voltage limit also depends on the type of your battery. The requirements for “flooded” type batteries, where you can add water are different than for sealed, “Maintenance Free” batteries, also known as VRLA, AGM, or Gel batteries, which require a lower charging voltage. The chart below shows optimal settings for the two types of batteries, depending on the battery temperature. For 6v applications, divide by 2.

We normally set the voltage at 14.3V at 25°C for 12v dynamos, and 7.2v for 6v dynamos, which is safe for all batteries. Since there are many types and models of batteries, you may wish to consult the battery specs for the optimum charging voltage.

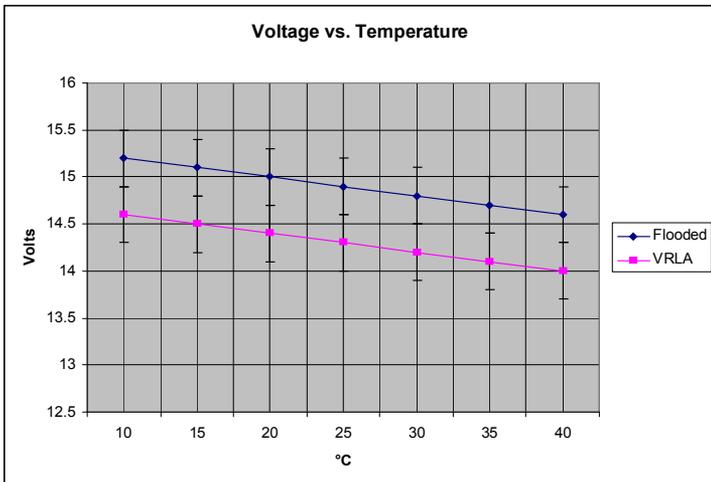


Figure 5 - Voltage vs. Temperature



If the car has been running with substantial electrical load, the regulator will be hotter than ambient temperature. Therefore, it is best to perform the test with the regulator at ambient temperature.

Current Limit Test:

- 1) With the two B wires disconnected from the DR340, and connected together, connect a 0-40A ammeter between the B terminal of the regulator and the two B wires connected together. If your vehicle is negative ground, then connect the + terminal of the ammeter to the B terminal of the regulator, and the - terminal of the ammeter to the two wires. For positive ground, reverse these connections.

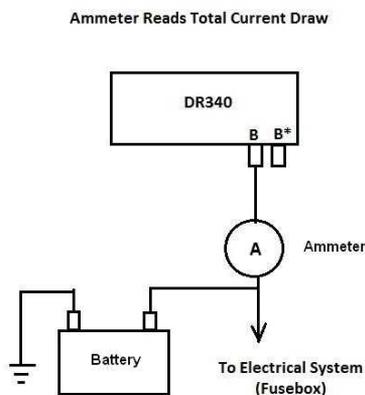


Figure 6 - Ammeter Hookup

- 2) Start the engine and turn on all loads such as headlights, fans, etc. As you increase the engine RPM, you should see the current flow increase until it reaches the preset limit. You may need to add additional loads to reach the desired limit.
- 3) Turning the pot clockwise increases the limit, and counter-clockwise decreases the limit.
- 4) When finished, remove the ammeter and re-attach the wires to the B terminals.

Warning: Do not adjust the current limit higher than the rated output of your dynamo, as this may overload the generator and reduce its life.

Note: Typically, the ammeter in your vehicle only measures current to and from the battery. It does not measure the total output of the generator, which could be more. To measure total generator output, you need to connect an ammeter as described above.



APPENDIX

How the regulator works

All generators work by rotating a loop of wire in a magnetic field. In a dynamo, the magnetic field is created by electromagnets (field coils). Voltage and current are controlled by adjusting the current to the field coils. The current through the field coils determines the strength of the magnetic field that the armature rotates in, and thus the output of the generator.

In the DR340, the output voltage of the generator is compared to a precision voltage reference. When the generator output exceeds this reference, the current to the field coils is cut off. This causes the generator output to fall. When the output falls below the reference voltage, the field current is turned back on. In this way, the field current is modulated at a rate of 50 – 125 Hz. These rapid changes are smoothed out by the inductance of the field coils, thus maintaining a constant output voltage.

Current limiting is accomplished in the same way. Output current is sensed with a Hall-Effect device that detects the magnetic field created by the output current. When the output current exceeds a preset limit, the field current is turned off. Just as with the voltage regulation, the field current is modulated to maintain a constant output current.

Instead of a cut-out relay, DR340 uses a MOSFET “ideal diode”, which is much more efficient than Schottky diodes. Power is supplied whenever the dynamo output voltage is greater than the battery voltage, rather than a pre-set voltage as in the mechanical regulator.

A-Circuit and B-Circuit

There are two types of shunt-wound dynamos: A and B. The only difference is in the way that the field coils are wired. In an A-circuit dynamo, one end of the field coils is internally connected to the dynamo output. In a B-circuit dynamo, one end of the field coils is internally connected to ground. So in the B-circuit case, the regulator supplies current to the field coils, and in the A-circuit, the regulator sinks current from the field coils.

Ford and Lucas dynamos are B-circuit.

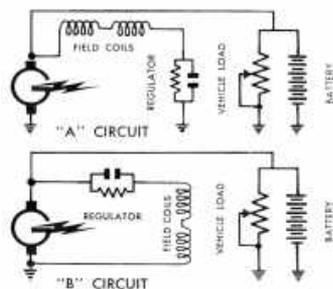


Figure 7 - A and B circuits



Autolite, Bosch, and Delco standard generators used on autos are generally A-circuit, but there are some exceptions.

How to polarize a new generator

Your generator only needs to be polarized if it is new, has been rebuilt, or you have changed ground polarity. A generator that has already been working does not need to be polarized.

A dynamo uses electromagnets to generate the magnetic field for the armature to rotate in. But when starting up, there is no field current to create this magnetic field. In order to get the process started, some permanent magnetism is required to provide this field. This is provided by iron pole pieces that can be permanently magnetized.

Magnetizing the pole pieces is easy, but is different for A-circuit and B-circuit dynamos:

B-Circuit: While the car is not running, connect a lead from the battery to the dynamo's field coil terminal for one or two seconds. *Connecting them for a long period could overheat and damage the field coils.*

A-Circuit: Disconnect the output wire from the dynamo (usually labeled D or A). Then connect the field terminal of the dynamo (usually labeled F) to ground with a jumper lead. Now using another jumper lead, briefly connect the battery output to the dynamo output for a second. *Connecting them for a long period could overheat and damage the dynamo.*

Troubleshooting

In case there is no output from the dynamo, check the following:

- 1) D terminal is not connected to the dynamo output terminal
- 2) F terminal is not connected to the dynamo field terminal
- 3) E terminal is not connected to ground
- 4) Dynamo armature is shorted or open
- 5) Dynamo field coils are shorted or open
- 6) D, F, or WL are shorted to ground
- 7) Dynamo is not polarized
- 8) Regulator is not the correct A or B circuit model

Service

If you need service or have questions, you can contact us at +1 949-598-0700 or support@cloversystems.com.



Warranty

All Clover Systems products are guaranteed against original defects for one year. Any products returned within the warranty period will be repaired or replaced at no charge except for return shipping.

DR340 FINAL TEST

SERIAL NO. _____

- | | | |
|--------------------------------------|--|-------------------------------------|
| <input type="checkbox"/> Voltage Cal | <input type="checkbox"/> Negative Ground | <input type="checkbox"/> A-Circuit |
| <input type="checkbox"/> Current Cal | <input type="checkbox"/> Positive Ground | <input type="checkbox"/> B-Circuit |
| <input type="checkbox"/> Burn-In | <input type="checkbox"/> Mounting Hdwr | <input type="checkbox"/> Cover Hdwr |

CALIBRATION

Open Circuit Voltage Limit _____ V

Current Limit _____ A

- | | |
|---|---|
| <input type="checkbox"/> TEST COMPLETED | <input type="checkbox"/> READY FOR SHIPPING |
|---|---|

CHECKED BY: _____

DATE: _____



